

Leather Jaw Liners

Lining the jaws of a bench vise with leather can not only drastically increase the vise's ability to hold a workpiece without increasing the pressure that must be applied, but also reduce the possibility of damaging the workpiece, especially when the jaw face is skewed.

Specifically sized and shaped to fit the Veritas® Quick-Release Front Vise, these leather jaw liners will accommodate any front vise mechanism with guide rods 10" apart or less. They fit an 18½" wide by 5" deep jaw, with the main screw offset by 1" from the center of the jaw, and are oversized to suit left or right installations.

Install the liners with the smooth side of the leather against the jaw face, so that the rough side contacts the workpiece. Liners may be installed with glue; however, double-sided tape is recommended to allow easier removal if the liner becomes damaged or worn out.

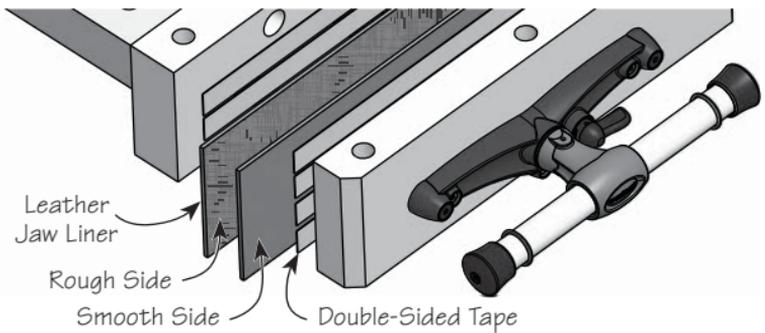


Figure 1: Installing the liners.

Position the liners on the jaws and close the vise to set the tape adhesive (or allow the glue to dry). Trim the excess leather after the adhesive has set.

Tip: *If you use glue, clamp a sheet of waxed paper between the leather liners to ensure any squeeze-out does not inadvertently bond the jaws together.*

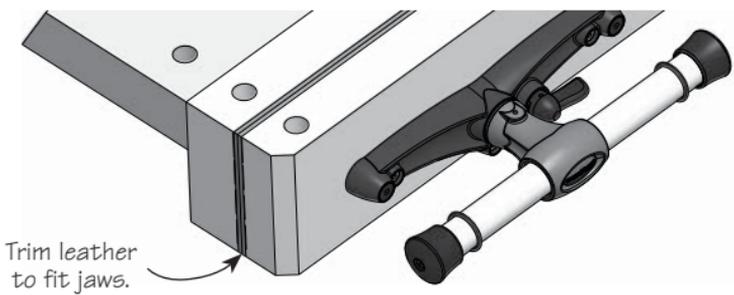


Figure 2: Trimming the liners to fit.

Tip: *You can use the leather cut-offs as clamp pads for other clamps.*